

# 苏州市相城区消毒站

## Suzhou City Xiangcheng District Sterilization Station

### 环氧乙烷灭菌批记录(EO-Sterilization Batch Report)

Furnace No箱号: Y1-02

Sterilization No.灭菌批号: 01/2020

Date 日期: 2020-01-10

| Article Name<br>物品名称 | Production No<br>生产批号 | Expiration Date<br>有效期 | Specification<br>规格/型号            | Quantity<br>数量 | Remark<br>备注 | Parameters During Sterilization Cycle<br>灭菌过程参数  | Required<br>设定值 | Actual<br>实际值    |
|----------------------|-----------------------|------------------------|-----------------------------------|----------------|--------------|--|-----------------|------------------|
| INK CARTRIDGE        | 200101                | 2023-01                | EC-1203RL;EC-1205RS;EC-1215CM;etc | 64CTNS         | TATSOUL      | 灭菌温度Chamber Temperature while Sterilization(°C)  | 47-53           | S:48.5 E: 52.6   |
|                      |                       |                        |                                   |                |              | 灭菌压力Chamber Pressure while Sterilization(kPa)    | -30-20          | S:-27.2 E:-15.6  |
|                      |                       |                        |                                   |                |              | 灭菌湿度Chamber Humidity while Sterilization(%RH)    | 40-80           | 33.7-52.5        |
|                      |                       |                        |                                   |                |              | 灭菌时间Exposure time(min)                           | 480             | 480              |
|                      |                       |                        |                                   |                |              | 预真空度Pre-Vacuum Value(kPa)                        |                 |                  |
|                      |                       |                        |                                   |                |              | 加湿压力幅度Pressure Amplitude while Humidifying(kPa)  |                 |                  |
|                      |                       |                        |                                   |                |              | 加湿前后压力Pressure Changed while Humidifying(kPa)    |                 |                  |
|                      |                       |                        |                                   |                |              | 加药压力幅度Pressure Amplitude while EO Injection(kPa) |                 |                  |
|                      |                       |                        |                                   |                |              | 加药前后压力Pressure Changed while EO Injection(kPa)   | //              | S:-69.2 E: -35.2 |
|                      |                       |                        |                                   |                |              | 加药重量Weight of EO used(kg)                        | 3.8-4.2         | 12               |

| Sterilization Phase<br>灭菌过程 | Start Time<br>开始时间 | End Time<br>结束时间 | Actual Time<br>实际时间 | Sterilization Information<br>灭菌情况 | Release<br>验收   |
|-----------------------------|--------------------|------------------|---------------------|-----------------------------------|---|
| 预热 Conditioning             | 9: 17              | 13: 17           | 240                 | Normal 正常                         | <input checked="" type="checkbox"/> Passed 合格<br><input type="checkbox"/> Rejected 拒收<br><input type="checkbox"/> Hold 待定<br>李宏仁 吴晨冰<br>Injector 加药者 Operator 操作员<br>徐仁余<br>EO Manger 灭菌主管<br>费若杰<br>Micro Lab Manger 质检员<br>白...<br>QA Manger 主管 |
| 抽真空 Air Removal             | 13: 17             | 13: 24           | 7                   | Normal 正常                         |   |
| 保压时间 Pressure Time          | 13: 24             | 13: 29           | 5                   | Normal 正常                         |   |
| 充入EO EO Injection           | 13: 35             | 13: 50           | 15                  | Normal 正常                         |   |
| 灭菌时间 Exposure Time          | 13: 50             | 21: 50           | 480                 | Normal 正常                         |   |
| 换气时间 EO Removal             | 21: 50             | 22: 16           | 26                  |                                   |   |
| 清理完毕 Finishing              | 22: 16             | 22: 48           | 32                  |                                   |   |

